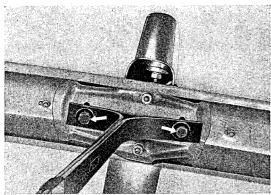
Bumpers

Removing and Installing Front Bumper

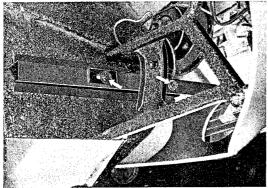
Removal

7 BO

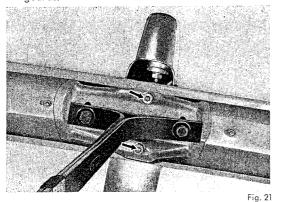
1. Remove the two bolts holding the bumper braces to the body and pull the bumper free from the



2. Remove the two bolts holding the bumper braces to the bumper.



3. Remove two M 8 nuts to remove the bumper guards.

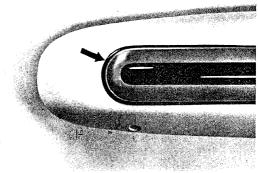


4. To remove the moulding from the bumper, remove the nuts from the inside of the bumper. In the event that the screws turn, pull out the plastic center strip and hold the heads.

Installation

The installation is accomplished in the reverse order of removal observing the following points:

1. If a new moulding is installed it is necessary to trim the plastic edging so that it will fit around the curve at each end. Cut "V" shaped sections into the flat portion covered by the moulding to allow bending.



2. Fit the correct plastic strips under the bumper guards.

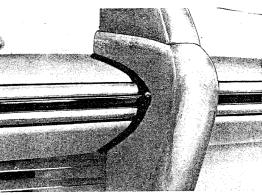
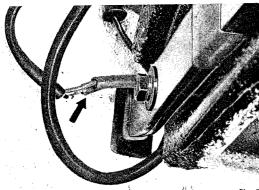


Fig. 23

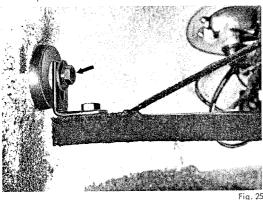
3. Mount the bumper guards before installing the bumper.

Removal

1. Disconnect plug connectors to the licence plate lights.



2. Remove the bolts which hold the ends of the bumper from the inside of the fenders.



3. Remove two bolts from each bumper brace under the fender and remove the bumper.

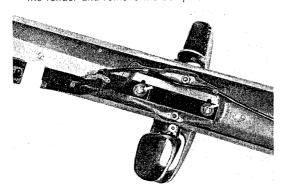
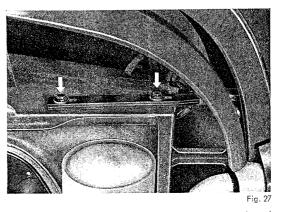


Fig. 26 4. Remove two bolts from the bumper brace at the bumper and remove the brace being careful not to damage the wires of the licence plate lights.



5. Remove two bolts holding the bumper guard and remove bumper guard.

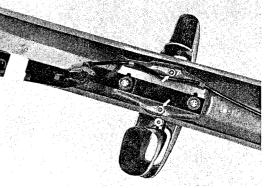
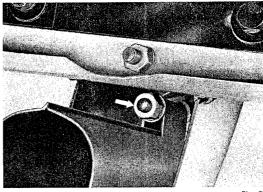


Fig. 28

6. Remove the nut holding the bumper guard exhaust funnel and remove the funnel.



7. If the moulding is to be removed, remove the nuts from the inside of the bumper. If the screws begin to turn, the plastic center piece can be pulled out to gain access to the screw heads.

Installation

The installation is accomplished in the reverse order of removal observing the following points:

- 1. Check the plastic strip under the moulding. If replacement is necessary, proceed as in 7 BO and cut excess material from the inside of the curved portion at either end of the bumper.
- 2. Install the plastic strips correctly under the bumper guards.
- 3. Install the bumper guards and braces before securing the braces to the car.
- 4. Loosely install all bumper mounting screws before tightening.

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