

RECONDITIONING or the EXCHANGE OF CYLINDER HEADS

Cylinder heads which become unserviceable due to defects or wear in the valve guides, valve seats, or spark plug seats, may be sent in to the factory for reconditioning. At time of manufacture, all cylinder heads are tested for combustion chamber displacement and the appropriate value in cubic centimeters is stamped into each unit.

It is essential that each engine is fitted with cylinder heads of like displacement; a difference of 1 cc (.06 cu. in.) is permissible. If the cylinder heads are reconditioned locally, their cubic displacement must be established subsequent to the overhaul and the new values stamped in.

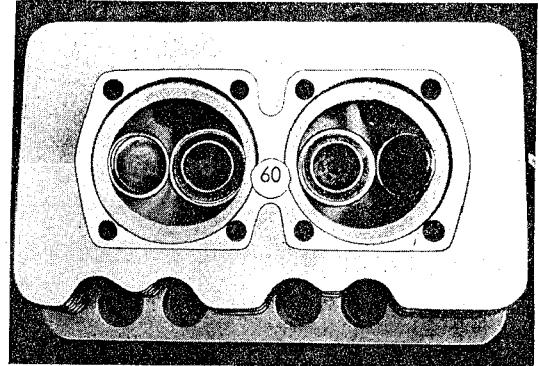


Fig. 4