# SECTION INDEX

## Group T: Brakes, Wheels and Tires

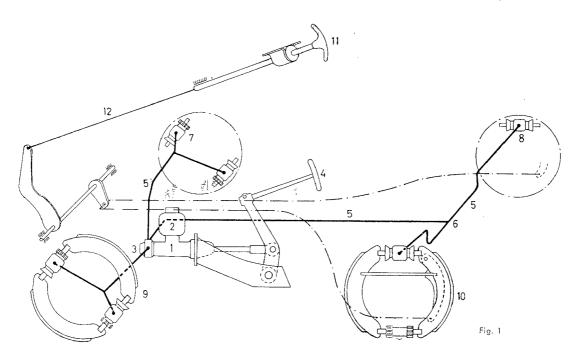
Description of the Hydraulic Brakes	. т
Master Cylinder:	
General, Description Procedures: 1 Ti Removing and installing master cylinder 2 Ti Reconditioning master cylinder	. T
Wheel Brake Cylinder:	,
General Procedures: 3 Ti Removing and installing front wheel brake cylinder 4 Ti Removing and installing rear wheel brake cylinder 5 Ti Reconditioning wheel brake cylinder	. T 10
Hydraulic System:	
Brake Hoses, General Procedure: 6 Ti Exchanging brake hose Tubing	T 13
Wheel Brake:	
General Procedures: 7 Ti Replacing front brake shoes 8 Ti Replacing rear brake shoes Special Notes on Repair Work on the Brake System Procedures: 9 Ti Removing and installing front brake back plates 10 Ti Removing and installing rear brake back plates 11 Ti Removing and installing parking brake cables 12 Ti Overhauling brake drum	T 16 T 16 T 17 T 17 T 18 T 19
Filling, Bleeding and Adjusting Brake:	
General Procedures: 13 Ti Bleeding system without bleeding and refilling device  14 Ti Bleeding system using bleeding and refilling device  15 Ti Flushing the system  16 Ti Adjusting wheel brakes  17 Ti Readjusting parking brake  18 Ti Adjusting parking brake  Hydraulic brake troubles and their cure	T 22 T 24 T 24 T 25 T 25
Wheels:	
General Procedures: 19 Ti Changing wheels 20 Ti Replacing broken spring clamps Damaged rims	T 29 T 29 T 30 T 30
Tires:	
Peneral  Procedures: 21 Ti Mounting and dismounting tires and tubes  22 Ti Mounting retaining spring for tube valve  23 Ti Checking tires  24 Ti Balancing wheels  pecial tools to Group T	T 31 T 31 T 32 T 33 T 34 T 39
ummary of tolerances to Group T	T 45

## DESCRIPTION OF HYDRAULIC BRAKES

#### General

The function of the hydraulic brake is based on Pascal's law, which says: Pressure applied to a given area of a fluid enclosed in a vessel is transmitted undiminished to every equal area of the vessel.

In order to make use of the displacement of weight occuring during braking action, the front wheels of the car are equipped with Duplex brakes, while the rear wheels feature Simplex brakes.



### Schematic Drawing of Brake System

- 1 Master cylinder
- 2 Fluid reservoir
- 3 Stop light switch
- 4 Brake pedal
- 5 Brake line
- 6 Distributor

- 7 Single-action front wheel brake cylinder
- 8 Double-action rear wheel brake cylinder
- 9 Front wheel brake
- 10 Rear wheel brake
- 11 Parking brake handle
- 12 Parking brake cable

#### The brake system consists of:

Master cylinder where hydraulic pressure is produced.

Wheel brake cylinder acts directly against the brake shoes, forcing them against the drums.

Fluid reservoir maintains constant volume of brake fluid.

**Hydraulic lines** distribute fluid from master cylinder to wheel brake cylinders. Flexible hoses are employed from brake lines to moving parts.

The master cylinder and each of the 4 front wheel brake cylinders are equipped with one operating piston and the rear wheel brake cylinders with two opposed pistons. All pistons are protected against pressure and fluid loss by rubber pressure seals, rubber caps are provided to keep out dirt.

### Operation

When the brake pedal is depressed, the brake push rod activates the piston in the master cylinder. The movement of the piston introduces equal pressure into all brake lines and subsequently activates pistons in the wheel brake cylinders, moving them outward, whereupon the piston rod forces the brake shoes against the brake drum.

The contact pressure of the brake shoes onto the brake drums is increased by the action of the advancing brake shoes. The transverse support of the brake shoes at the readjusting screws ensures an even wear of the brake linings.

As the pressure on the brake pedal is increased, the contact pressure of the brake shoes exerted onto the brake drums rises. Returning of the brake shoes to their initial position is effected by the return springs which are attached at an oblique angle, at the same time forcing the pistons of the wheel brake cylinders to return to their initial position.

T 2